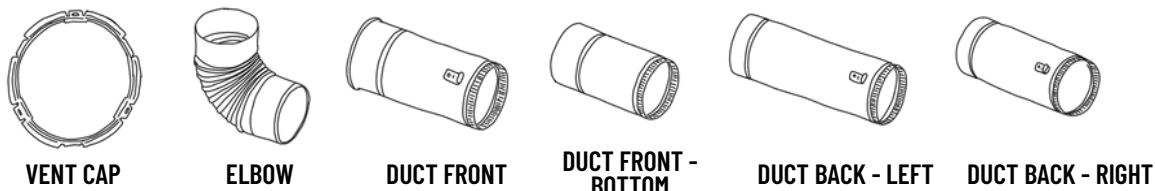


# SIDE VENT KIT INSTALLATION INSTRUCTIONS

## DV-2A/XAA

**IMPORTANT:** Unplug your appliance and turn off power at the breaker before servicing. If you have doubts or are unfamiliar with this type of installation work, seek the services of a qualified Service Technician. Supplying Demand assumes no responsibility for the improper installation of this product.

### KIT CONTENTS



**STEP 1:** For easier installation, removing the front assembly, tumbler, and drive belt is recommended. Refer to the manufacturer's service manual for disassembly and reassembly of the dryer.

**STEP 2:** Remove the knockout from either of the left or right side of the panel, or base. Strike it with a hammer and chisel very close to the seam. One to three sharp blows will remove it. Do not strike the middle of the knockout. **WARNING:** Wear safety glasses.

**STEP 3:** Remove the exhaust cover for Type B dryers only (Fig. 1).

**STEP 4:** Remove the old exhaust duct from the blower housing.

**STEP 5:** Raise the guide plate to about 90 degrees using a flat head screwdriver. The guide plate will support the exhaust duct.

#### FOR LEFT & RIGHT SIDE

**STEP 6:** Insert the new exhaust duct front supplied with this kit into the blower housing. Rotate the duct to engage the duct clip into the tab extending from the base frame.

**STEP 7:** Insert the elbow supplied with this kit into the duct (F) and through the left or the right (electric models only) toward the outlet hole depending on which direction needs to be exhausted.

**STEP 8:** For side venting (left or right), insert the Exhaust Duct Back into the elbow and out of the cabinet side.

\* For left side venting, use "Duct Back - Left", for the right side venting, use "Duct Back - Right" separately.

\* For these models: DV56H9000E\*, DV56H9100E\*, use the "Duct Back - Left" (BACK-LEFT) instead of "Duct Back - Right" for RIGHT SIDE VENTING.

**STEP 9:** Tape each joint with duct tape.

**CAUTION:** Internal duct joints must be secured with tape, otherwise they may separate and cause a safety hazard.

**STEP 10:** Drill a 1/8" hole using a hand drill in the frame and fix the bracket of the duct by fastening the screw.

\* The screw is not supplied with the kit. You may use the screw that you remove in Step 3.

**STEP 11:** Reinstall the exhaust duct cover on the rear of the cabinet.

**STEP 12:** Insert the vent cap supplied with the kit into the rear exhaust hole left by the old duct.

#### FOR THE BOTTOM PLATE

**STEP 6:** Assemble the Duct Front - Bottom and the Elbow.

**STEP 7:** Insert the assembled elbow and duct into the hole at the bottom.

**STEP 8:** Pull the Duct Front - Bottom forwards to insert it into the fan housing.

**STEP 9:** Put the duct over on the tab extended from the base frame.

**STEP 10:** Wrap up the joint with duct tape.

**STEP 11:** Tape on the joint between the elbow and internal duct.

**CAUTION:** Internal duct joints must be secured with tape, otherwise they may separate and cause a safety hazard.

**STEP 12:** Reinstall the exhaust duct cover on the rear of the cabinet.

**STEP 13:** Insert the vent pipe cap supplied with the kit into the rear exhaust hole left by the old duct.

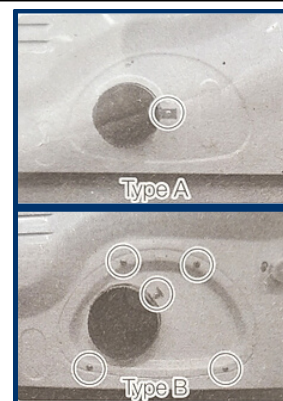


FIG. 1